

One of the six tenants of Lubrication Management Best Practices is ensuring new and in-service lubricants are applied in the right condition. We know the lubricant is part of the design criteria of the equipment and Original Equipment Manufacturer's (OEM's) outline specific target cleanliness levels of lubricants to maximize the equipment life expectancy. Unfortunately, new lubricants may not meet the required target cleanliness code and should be filtered prior to being put into service.

Whether you are filtering new oils or reducing contamination levels in service, Trico can assist you with our comprehensive line of filtration solutions. Not only will you increase your equipments' reliability by employing Trico's filtration solutions, you will see a reduction in overall maintenance costs.

Heavy-duty. High-efficiency. Portable.

## **Applications:**

- Conditioning lubricants already in use
- Filtering new oil to meet a target cleanliness standard
- Flushing reservoirs to clean out any unwanted contaminants
- Transferring new oils from bulk drums to storage tanks or system reservoirs

### **Benefits:**

- Reduce maintenance, operating, and downtime costs
- High efficiency, high capacity, fine filtration
- Extending the life expectancy of your assets
- Reduction in energy costs
- Going green by extending the life of your lubricants
- Reduced consumption and disposal costs



# DRUM PUMP FILTRATION SYSTEM

P/N - 30017

Ideal for filtering 55-gallon drums

P/N - 30018 (Electric Motor)

P/N - 30019 (Pneumatic Motor)

#### **Motor Adapter**

Allows for easy transfer of motor to other Drum Pump Filtration Systems

#### **Differential Pressure Gauges**

Indicates when elements need to be changed

#### **Rubber Dust Cap**

Prevents contaminants from entering the nozzle when not in use

#### **Spin-On Filter**

Standard with 10 micron absolute Beta >200 spin-on filter

#### **Ground Lead**

Prevents potential sparking and static build up between conductive equipment by hose grounding structures

#### **Dispensing Nozzle**

Provides continuous flow and safe lubricant transfer

#### Hose

Heavy-duty reinforced clear PVC

#### **Pump Tube**

Capable of fitting containers up to 39"

#### **Bung Adapter**

Includes sealing bung adapter (not shown in photo)



### **Specifications:**

P/N - 30017 (Tube Assembly)

Туре	Seal-less/Centrifugal
Material	Stainless Steel 316
Tube Length	39"
Maximum Temperature	180°F (82°C)
Discharge Nozzle	3/4"
Discharge Line	1" Non-Collapsible PVC
Hose Line Length	6'
Filter Media	10 Micron Absolute Beta >200
Replace Filter Media	20 PSI Differential

NOTE: The Drum Pump Filtration System requires spin-on filters in chart Hand-Held & Drum Pump Filtration Filter Media on Page 8.

### **Specifications:**

P/N - 30018 (Electric)

Motor	1.10 HP @ 10,000 RPM
Maximum Viscosity	1540 cSt @ 40°C
Flow Rate (Max)	6.8 GPM
Electric Motor Rating	110V 50-60 Hz, 8.5 A

# **Specifications:**

P/N - 30019 (Pneumatic)

Motor	3/4 HP @ 8,000 RPM
Maximum Viscosity	70 cSt @ 40°C
Flow Rate (Max)	4.5 GPM
Inlet Pressure	100 PSI max @ 28 CFM
Stall Pressure	50 PSI
Air Inlet Connection	1/4" NPT Female







Patent Pending



# HIGH-VISCOSITY HAND-HELD SYSTEM

#### **Oil Sampling Ports**

Two sampling ports available to monitor condition of oil

#### **Differential Pressure Gauges**

Indicates when elements need to be changed

#### **FRL Filter**

Removes moisture and debris from air line to prevent premature wear and failure (pneumatic motor version only not shown in photo)



#### **Gear Pump or Pneumatic Motor**

Industrial quality for long life

#### **Compact Frame**

Lightweight design provides flexibility to service equipment located in hard to reach areas

#### **Dual Filters**

Two-stage filtration for long element life and pump protection

#### Hoses

D/N 26024 (5

Heavy-duty reinforced clear PVC

P/N - 36971 (Electric)
P/N - 36934 (Pneumatic)

Specifications

Hand-held, portable unit ideal for hard to reach places and applications with 3-50 gallon reservoirs.

NOTE: The High-Viscosity Hand-Held System requires spin-on filters in chart Hand-Held & Drum Pump Filtration Filter Media on Page 8.

Specifications:	P/N - 36971 (Electric)	P/N - 36934 (Pneumatic)
Pump Type	Industrial Grade Gear Pump	Pneumatic Driven Industrial Gear Pump
Flow Capacity	1 GPM	1 GPM
Gear Pump Speed	1725 RPM	Variable up to 3000 RPM
Maximum Inlet Vacuum	15" of Mercury	15" of Mercury
Hose Sizing	.75" Inlet @ 6' Long/1.0" Outlet @ 6' Long	.75" Inlet @ 6' Long/1.0" Outlet @ 6' Long
Max. Operating Temperature	110°F Continuous ~ 150°F Limited Use	110°F Continuous ~ 150°F Limited Use
Pump By-Pass	85 PSI	85 PSI
Filter By-Pass	43 PSI	43 PSI
Maximum Viscosity	1600 cSt @ 40°C	1600 cSt @ 40°C
Seal and Gasket Material	Viton®	Viton®
Electrical Service Required	115 Volts, 10 Amps, Single Phase, 60 Hz	N/A
Air Inlet Connection	N/A	1/4" NPT Female
Max. Operating Pressure	N/A	100 PSI
Weight	50 lbs.	49 lbs.
Dimensions	27"W x 13"D x 17"H	27"W x 13"D x 17"H

D/NL 26071 /F



# HIGH-VISCOSITY PORTABLE CART SYSTEM

#### **By-Pass Valve**

Allows transfer of oil without filtering

#### **Oil Sampling Ports**

Two sampling ports available to monitor condition of oil (not shown in photo)

#### **Quad Filters**

Four filter elements for increased holding capacity

#### **FRL Filter**

Removes moisture and debris from air line to prevent premature wear and failure (pneumatic motor version only not shown in photo)



P/N - 36970 (Electric)
P/N - 36933 (Pneumatic)

Portable filtration cart that can service multiple pieces of equipment

#### **Heavy Duty Cart**

Rugged and built to last

#### **Differential Pressure Gauges**

Indicates when elements need to be changed

#### **Hose & Wand Assembly**

Heavy steel wire reinforced clear PVC hoses with 3' long metal wands

#### **Industrial Strength Tires**

Wide tires capable of getting over large grate gaps

#### **Drip Pan**

Keeps work area safe and clean

Specifications:	P/N - 36970 (Electric)	P/N - 36933 (Pneumatic)
Pump Type	Industrial Grade Gear Pump	Pneumatic Driven Industrial Gear Pump
Flow Capacity	4 GPM	3 GPM
Gear Pump Speed	1725 RPM	Variable up to 3000 RPM
Maximum Inlet Vacuum	8" of Mercury	8" of Mercury
Hose Sizing	1" Inlet and Outlet @ 6' Long	1" Inlet and Outlet @ 6' Long
Max. Operating Temperature	110°F Continuous ~ 150°F Limited Use	110°F Continuous ~ 150°F Limited Use
Pump By-Pass	105 PSI	105 PSI
Filter By-Pass	43 PSI	43 PSI
Maximum Viscosity	1600 cSt @ 40°C	1600 cSt @ 40°C
Seal and Gasket Material	Viton®	Viton®
Electrical Service Required	120 Volts, 20 Amps, Single Phase, 60 Hz	N/A
Air Inlet Connection	N/A	1/4" NPT Female
Max. Operating Pressure	N/A	100 PSI
Weight	140 lbs.	156 lbs.
Dimensions	28"W x 21"D x 48"H	28"W x 21"D x 48"H



# LOW-VISCOSITY HAND-HELD SYSTEM

#### **Oil Sampling Ports**

Two sampling ports available to monitor condition of oil

#### **Differential Pressure Gauges**

Indicates when elements need to be changed

#### **Dual Filters**

Two-stage filtration for long element life and pump protection



# Bronze Internal Helical Gear Pump

Industrial quality for long life

#### **Compact Frame**

Lightweight design provides flexibility to service equipment located in hard to reach areas

#### **Hoses**

Heavy-duty reinforced clear PVC (not shown in photo)

### P/N - 36994

Hand-held, portable unit ideal for hard to reach places and applications with 3-50 gallon reservoirs.

NOTE: The Low-Viscosity Hand-Held System requires spin-on filters in chart Hand-Held & Drum Pump Filtration Filter Media on Page 8.

# **Specifications:**

Pump Type	Bronze Internal Helical Gear Pump
Flow Capacity	5.5 GPM
Electric Motor Rating	1/2 HP @ 1750 RPM
Maximum Inlet Vacuum	15" of Mercury
Hose Sizing	.75" Inlet @ 6' Long/1.0" Outlet @ 6' Long
Max. Operating Temperature	150°F (65°C)
Pump Pressure Relief	50 PSI
Filter By-Pass	43 PSI
Maximum Viscosity	430 cSt @ 40°C
Seal and Gasket Material	Mechanical - static
Electrical Service Required	115 Volts, 8.8 Amps, Single Phase, 60 Hz
Suction/Lift	20 ft
Weight	47 lbs.
Dimensions	11"W x 20"D x 12"H



# LOW-VISCOSITY PORTABLE CART SYSTEM

#### **By-Pass Valve**

Allows transfer of oil without filtering

#### **Oil Sampling Ports**

Two sampling ports available to monitor condition of oil

#### **Manifold System**

Encompasses valves and plumbing in one location

#### **Dual Filters**

Two-stage filtration for long element life and pump protection

#### **Industrial Strength Tires**

Wide tires capable of getting over large grate gaps



#### **Heavy Duty Cart**

Rugged and built to last

#### **Pressure Relief Valve**

Prevents over pressurizing and damage to pump, hoses, and filter

#### **Check Valve**

Prevents fluid back flow when pumping vertically

#### **Differential Pressure Gauges**

Indicates when elements need to be changed

#### **Hose & Wand Assembly**

Heavy steel wire reinforced clear PVC hoses with 3' long metal wands (not shown in photo)

#### **Drip Pan**

Keeps work area safe and clean

# **Specifications:**

Pump Type	Steel Internal Gear Pump
Flow Capacity	14 GPM
Electric Motor Rating	1-1/2 HP @ 1750 RPM
Maximum Inlet Vacuum	8" of Mercury
Hose Sizing	1" Inlet and Outlet @ 6' Long
Max. Operating Temperature	150°F (65°C)
Pressure Relief	100 PSI
Filter By-Pass	43 PSI
Maximum Viscosity	430 cSt @ 40°C
Seal and Gasket Material	Mechanical - static
Electrical Service Required	115 Volts, 15.2 Amps, Single Phase, 60 Hz
Max. Filter Oper. Pressure	120 PSI
Weight	130 lbs.
Dimensions	28"W x 18"D x 48"H

### P/N - 36989

Portable filtration cart that can service multiple pieces of equipment

NOTE: The Low-Viscosity Portable Cart System requires spin-on filters in chart Portable Cart Filter Media on Page 8.

DO NOT use water filter element 36975 with the Low-Viscosity Portable Cart System as it is not compatible with the system, use water filter element 36995.



# **FILTER MEDIA**

## **Selecting the Proper Filter Media**

Filter selection is determined by what cleanliness level is recommended for your oil. The selection of the appropriate cleanliness level should be based on the operational and environmental conditions as well as recommended manufacturer specifications. Subjecting components to fluids with higher contamination levels may result in shorter component life. Consult your equipment manufacturer whenever possible.

#### **Recommended Fluid Cleanliness ISO Levels**

	12/9	14/11	16/13	18/15	20/17	22/19	24/21	26/23
Hydraulic Fluids	<b>Very Clean</b>	Clean		Dirty				
Gear Oils		Ve	ery Clean	Clean				Dirty
Engine Lubes		Very Clear	1	Clean		Dirty		
Turbine Oils	V	ery Clean	Clean	Dirty				

# **Hand-Held & Drum Pump Filtration Filter Media**

	36976	36977	36978
Micron Rating	3	10	10
Filter Type	Particulate	Particulate	Water
Media Type	Synthetic Micro-Glass	Synthetic Micro-Glass	-
Diameter	3.7"	3.7"	3.7"
Length	8"	8"	8"
Thread	3/4-16 UN-2B	3/4-16 UN-2B	3/4-16 UN-2B
Beta Ratio	Beta 3 ≥ 200 Absolute	Beta 10 ≥ 200 Absolute	10 micron nominal
Dirt Holding Capacity	41 grams	48 grams	N/A
Water Holding Capacity	N/A	N/A	8 oz*

#### Based on flow rate and viscosity

- Low-Viscosity Portable Cart system must use water filter element 36995. Water filter element 36975 is not compatible with this system.
- Particulate filter element 36972 is not compatible with the Low-Viscosity Portable Cart System.
  The Low-Visocisity Portable Cart must use 10 micron or above.

#### **Portable Cart Filter Media**

	36972***	36973	36974	36975**	36995
Micron Rating	3	10	20	10	25
Filter Type	Particulate	Particulate	Particulate	Water	Water
Media Type	Synthetic Micro-Glass	Synthetic Micro-Glass	Synthetic Micro-Glass	-	Synthetic Micro-Glass
Diameter	5"	5"	5"	5"	5"
Length	11"	11"	11"	11"	11"
Thread	1 1/2-16 UN-2B	1 1/2-16 UN-2B	1 1/2-16 UN-2B	1 1/2-16 UN-2B	1 1/2-16 UN-2B
Beta Ratio	Beta 3 ≥ 200 Absolute	Beta 10 ≥ 200 Absolute	Beta 20 ≥ 200 Absolute	10 micron nominal	Beta 25 ≥ 200 Absolute
Dirt Holding Capacity	102 grams	120 grams	125 grams	N/A	N/A
Water Holding Capacity	N/A	N/A	N/A	16 oz*	23 oz*



# **VISCOSITY**

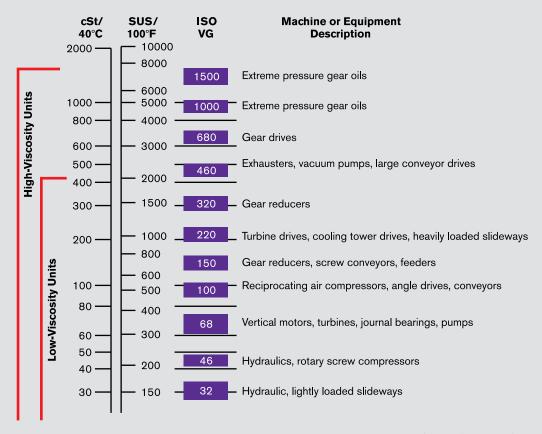
# **Viscosity Range**

Trico's High-Viscosity Filtration Systems are specifically designed for high viscosity fluids, such as gear oils, and can filter up to 1600 cSt @ 40°C.

# Fluid Compatibility

Trico's Filtration Products are compatible with most petroleum based oils.

- Hydraulic Oils
- Gear Oils
- Turbine Oils
- Transformer Oils
- Motor Oils



The chart above reflects operating range for filtration systems with oil temperatures at 40°C for cSt and 100°F for SUS.

Need help with fluid compatibility questions? Give us a call at 262.691.9336.